

## GR-ROUND BALL DIAMOND GRINDING PINS

GR Pins are used in jig or internal or hand grinding of carbide, ceramics and hardened steel for pre-formed carbide shapes, ceramics, electronic parts, plastic mold and die cast dies. **Available in 80/100 and 170/200 grit diamond IN STOCK.** CBN is a delayed delivery of 4 to 6 weeks. When ordering CBN add suffix "B" after GR# (Ex. GR1B-C for Borazon 80/100)



Order # for 80/100	Order # for 170/200	Diameter "MM"	Shank Diameter "MM"	Shank Length "MM"
GR1-C	GR1-F	1	3	45
GR2-C	GR2-F	2	3	45
GR3-C	GR3-F	3	3	45
GR4-C	GR4-F	4	3	45
GR5-C	GR5-F	5	3	45
GR6-C	GR6-F	6	3	45
GR7-C	GR7-F	7	6	60
GR8-C	GR8-F	8	6	60
GR9-C	GR9-F	9	6	60
GR10-C	GR10-F	10	6	60
GR11-C	GR11-F	11	6	60
GR12-C	GR12-F	12	6	60

## TITAN DIAMOND and CBN RESIN MOUNTED WHEELS

**BOND USED IS A SPECIAL RESIN BOND THAT CAN BE TRUED AND GENERATED TO ANY SHAPE NECESSARY. BOTH DIAMOND AND CBN ARE 100 CONCENTRATION.**

( Prices are the same for Dimond or CBN or grit listed below please specify grit when ordering. Shanks are High Speed Steel)  
14-21 Day Lead Time



D	T	Y	L	Diamond		CBN	
				Coarse (120)	Medium (180)	Coarse (120)	Medium (220)
0.125"	3/16"	1/8"	2"	DAC-101	DAM-101	CBC-101	CBM-101
0.156"	3/16"	1/8"	2"	DAC-102	DAM-102	CBC-102	CBM-102
0.187"	3/16"	1/8"	2"	DAC-103	DAM-103	CBC-103	CBM-103
0.250"	1/4"	1/4"	2-3/4"	DAC-104	DAM-104	CBC-104	CBM-104
0.312"	1/4"	1/4"	2-3/4"	DAC-105	DAM-105	CBC-105	CBM-105
0.375"	1/4"	1/4"	2-3/4"	DAC-106	DAM-106	CBC-106	CBM-106
0.437"	1/4"	1/4"	2-3/4"	DAC-107	DAM-107	CBC-107	CBM-107
0.500"	1/4"	1/4"	2-3/4"	DAC-108	DAM-108	CBC-108	CBM-108
0.625"	1/4"	3/8"	3-1/2"	DAC-109	DAM-109	CBC-109	CBM-109
0.750"	1/4"	3/8"	3-1/2"	DAC-110	DAM-110	CBC-110	CBM-110
1.000"	1/4"	3/8"	3-1/2"	DAC-111	DAM-111	CBC-111	CBM-111

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